



**H.B. Fuller**

Engineering Adhesives

# HP-SERIES SPRAY AND AEROSOL

## ADHESIVES



## PRODUCT LINE CARD

H.B. Fuller's comprehensive line of High-Performance (HP-Series) industrial strength sprayable adhesives, cylinder adhesives, and aerosol adhesives, solve the most challenging bonding applications in the Appliance, HVAC, Transportation, Marine, Sporting Goods, Industrial Assembly, Woodworking, Panel Manufacturing, and Textile industries. Designed for a quick and easy application, spray adhesives are a convenient and versatile solution. Spray adhesives are quick to bond without reducing bond strength and can be used in a wide range of applications to bond metals, plastics, wood, laminates, rubber, insulation, glass, fabrics, thin films, foils, urethane foam and many more materials.

## HP-SERIES AEROSOL ADHESIVES



PRODUCT & FEATURES	PACKAGING **	COLOR	ATTRIBUTES	APPLICATIONS & USAGE
<b>HP-800 Web Spray Adhesive</b> <ul style="list-style-type: none"> <li>• PSA and Contact Qualities for General Purpose Bonding</li> <li>• High Tack and Excellent Adhesion Properties</li> <li>• Long Bonding Time (open time)</li> <li>• Permanent or Temporary Bonding Capability</li> <li>• Web spray pattern</li> </ul>	Can: 12.2 wt. oz Medium Cylinder: 25 lbs Large Cylinder: 135 lb	Light Amber	<ul style="list-style-type: none"> <li>• Bond Open Time: Up To 8 hrs</li> <li>• Heat Resistance: 120°F</li> <li>• No Ozone Depleting Substances</li> <li>• No CFCs</li> <li>• No Chlorinated Solvents</li> </ul>	<ul style="list-style-type: none"> <li>• Insulation Bonding</li> <li>• Headliners</li> <li>• Low Surface Energy Substrate Bonding</li> <li>• Carpet Bonding</li> <li>• Flooring Bonding</li> <li>• Foam Bonding</li> </ul>
<b>HP-700 Mist Spray Adhesive *</b> <ul style="list-style-type: none"> <li>• Fast Tack</li> <li>• Long Bonding Time</li> <li>• Permanent or Temporary Bonding Capability</li> <li>• Repositionable</li> <li>• Fine mist spray pattern</li> </ul>	Can: 12.2 wt. oz Medium Cylinder: 25 lbs Large Cylinder: 135 lb	Light Amber	<ul style="list-style-type: none"> <li>• Bond Open Time: Up To 30 min</li> <li>• Heat Resistance: 150°F</li> <li>• No Ozone Depleting Substances</li> <li>• No CFCs</li> <li>• No Chlorinated Solvents</li> </ul>	<ul style="list-style-type: none"> <li>• General Assembly and Fixturing</li> <li>• Fiber Composite Layup</li> <li>• Gasket Bonding</li> <li>• Insulation Bonding</li> <li>• Fabric Bonding</li> <li>• Foam Bonding</li> <li>• Upholstery</li> </ul>
<b>Hi-Bond HP-2000</b> <ul style="list-style-type: none"> <li>• Very High Temperature Resistance</li> <li>• Very High Bond Strength</li> <li>• High Tack and Excellent Adhesion Properties</li> <li>• Excellent Water Resistance</li> </ul>	Can: 12.2 wt. oz Medium Cylinder: 25 lbs Large Cylinder: 135 lb	Light Amber	<ul style="list-style-type: none"> <li>• Bond Open Time: 15 min</li> <li>• Heat Resistance: 250°F</li> <li>• Low VOC</li> <li>• HAPs Free</li> <li>• No Ozone Depleting Substances</li> <li>• No CFCs</li> <li>• No Chlorinated Solvents</li> </ul>	<ul style="list-style-type: none"> <li>• High Performance Bonding</li> <li>• Post Forming</li> <li>• Lamination</li> <li>• HVAC</li> <li>• High Pressure Lamination</li> <li>• Low Surface Energy Substrate Bonding</li> <li>• High Temperature Bonding</li> </ul>
<b>LVOC Flush</b> <b>Low VOC Canister Flush Solution</b> <ul style="list-style-type: none"> <li>• Excellent for Cleaning Spray Applicator Guns</li> <li>• Removes all types of Solvent Borne Adhesives as well as Many Other Substrates</li> </ul>	Small Cylinder 8 lb	Clear	<ul style="list-style-type: none"> <li>• Low VOC</li> <li>• HAPs Free</li> <li>• No Ozone Depleting Substances</li> <li>• No CFCs</li> <li>• No Chlorinated Solvents</li> </ul>	<ul style="list-style-type: none"> <li>• Removes Scuff Marks, Graffiti, Grease, Tar and much more</li> <li>• Clean up Overspray</li> <li>• Clean-up Aid for Process Equipment, Flooring, Motors, Printing Equipment, and Concrete</li> </ul>

\*HP-700 is projected to launch in Q2 or Q3 of 2023

\*\* Cylinders of these products are projected to launch in Q1 or Q2 of 2023


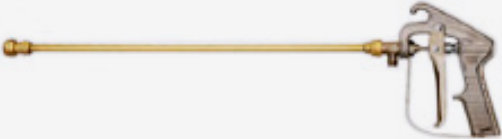


## BULK PACKAGE SPRAYABLE ADHESIVES



PRODUCT & FEATURES	SIZE	COLOR	ATTRIBUTES	APPLICATIONS & USAGE
<b>15377WT High Tack Multi-Purpose Sprayable Adhesive</b> <ul style="list-style-type: none"> <li>• Fast Drying and High Tack</li> <li>• Excellent Peel Strength</li> <li>• Excellent Temperature, Humidity, Water and Weather Resistance</li> <li>• Solvent Based Adhesive</li> </ul>	54 gal Drum	Clear	<ul style="list-style-type: none"> <li>• HAPs Free</li> <li>• No Ozone Depleting Substances</li> <li>• No CFCs</li> <li>• No Chlorinated Solvents</li> </ul>	<ul style="list-style-type: none"> <li>• HVAC Manufacturing</li> <li>• Textile and Fabric Bonding</li> <li>• General Assembly and Fixturing</li> <li>• Ideal for most Foams &amp; Upholstery</li> <li>• Flooring and Carpeting</li> <li>• Bead Board</li> <li>• Insulation</li> <li>• Safe for Expanded Polystyrene Foam (EPS)</li> </ul>

PRODUCT & FEATURES	SIZE	COLOR	ATTRIBUTES	APPLICATIONS & USAGE
<b>15367WT High Strength High Temperature Sprayable Adhesive</b> <ul style="list-style-type: none"> <li>• Fast tacking permanent bonds</li> <li>• High tensile and peel strength</li> <li>• High temperature and humidity resistance</li> <li>• Excellent water resistance</li> <li>• Solvent Based Adhesive</li> </ul>	54 gal Drum	Clear	<ul style="list-style-type: none"> <li>• LEED Compliant</li> <li>• Low VOC</li> <li>• HAPs Free</li> <li>• No Ozone Depleting Substances</li> <li>• No CFCs</li> <li>• No Chlorinated Solvents</li> </ul>	<ul style="list-style-type: none"> <li>• Radius Edge Banding</li> <li>• Glass</li> <li>• Fabric</li> <li>• Carpet</li> <li>• Upholstery</li> <li>• Acoustic Panels</li> <li>• Cabinet &amp; Woodworking Applications</li> <li>• Post Forming Applications</li> <li>• High Pressure Lamination</li> <li>• Headliners</li> <li>• High Temperature Applications (up to 290°F)</li> </ul>
<b>13247 General Purpose, Web Sprayable Adhesive</b> <ul style="list-style-type: none"> <li>• High initial tack</li> <li>• Long bonding time</li> <li>• High peel strength</li> <li>• Humidity and water resistance</li> <li>• Soft feel</li> <li>• Permanent or temporary bonding capability</li> <li>• Solvent Based Adhesive</li> </ul>	54 gal Drum 5 gal Pail	Clear	<ul style="list-style-type: none"> <li>• No Ozone Depleting Substances</li> <li>• No CFCs</li> <li>• No Chlorinated Solvents</li> </ul>	<ul style="list-style-type: none"> <li>• Insulation Bonding</li> <li>• Headliners</li> <li>• Low Surface Energy Substrate Bonding</li> <li>• Carpet Bonding</li> <li>• Flooring Bonding</li> <li>• Foam Bonding</li> </ul>
<b>13228 High Strength High Temperature Sprayable Adhesive</b> <ul style="list-style-type: none"> <li>• High tack and excellent adhesion properties</li> <li>• Long bonding time</li> <li>• Excellent high temperature resistance</li> <li>• Excellent water resistance</li> <li>• Solvent Based Adhesive</li> </ul>	54 gal Drum	Light Amber	<ul style="list-style-type: none"> <li>• HAPs Free</li> <li>• No Ozone Depleting Substances</li> <li>• No CFCs</li> <li>• No Chlorinated Solvents</li> </ul>	<ul style="list-style-type: none"> <li>• Marine Manufacturing</li> <li>• Post Forming</li> <li>• Flooring and Carpeting</li> <li>• Cabinet &amp; Woodworking Applications</li> <li>• Panel Assembly</li> <li>• Headliners</li> <li>• High Pressure Lamination</li> <li>• Low Surface Energy Substrate Bonding</li> </ul>
<b>12880 General Purpose Sprayable Adhesive</b> <ul style="list-style-type: none"> <li>• Fast Tack</li> <li>• Long Bonding Time</li> <li>• Repositionable</li> <li>• Permanent or Temporary Bonding Capability</li> <li>• Good Humidity and Water Resistance</li> <li>• Solvent Based Adhesive</li> </ul>	54 gal Drum	Light Amber	<ul style="list-style-type: none"> <li>• HAPs Free</li> <li>• No Ozone Depleting Substances</li> <li>• No CFCs</li> <li>• No Chlorinated Solvents</li> </ul>	<ul style="list-style-type: none"> <li>• General Assembly and Fixturing</li> <li>• Fiber Composite Layup</li> <li>• Gasket Bonding</li> <li>• Insulation Bonding</li> <li>• Fabric Bonding</li> <li>• Foam Bonding</li> <li>• Upholstery</li> </ul>
<b>12786 High Temperature Resistant Foam Sprayable Adhesive</b> <ul style="list-style-type: none"> <li>• High temperature resistance</li> <li>• Fast setting</li> <li>• High peel strength</li> <li>• Solvent Based Adhesive</li> </ul>	54 gal Drum 5 gal Pail	Clear	<ul style="list-style-type: none"> <li>• HAPs Free</li> <li>• No Ozone Depleting Substances</li> <li>• No CFCs</li> <li>• No Chlorinated Solvents</li> </ul>	<ul style="list-style-type: none"> <li>• Flooring and Carpeting</li> <li>• Cabinet &amp; Woodworking Applications</li> <li>• Panel Assembly</li> <li>• Headliners</li> <li>• High Pressure Lamination</li> <li>• High Temperature Applications</li> </ul>
<b>13890 High Heat Resistance Waterbased, One Part Adhesive</b> <ul style="list-style-type: none"> <li>• Excellent high temperature resistance</li> <li>• High tack</li> <li>• Great for high pressure lamination applications</li> <li>• High tack and long open time for bonding</li> <li>• Bond strength increases with time</li> </ul>	55 gal Drum	White - wet	<ul style="list-style-type: none"> <li>• One Component</li> <li>• Environmentally Friendly</li> <li>• Water Based Adhesive</li> </ul>	<ul style="list-style-type: none"> <li>• Flooring and Carpeting</li> <li>• Wood Bonding</li> <li>• Fabric Bonding</li> <li>• Foam Bonding</li> <li>• Upholstery</li> <li>• High Pressure Lamination</li> <li>• High Temperature Applications</li> </ul>
<b>12623 General Purpose Waterbased, One Part Adhesive</b> <ul style="list-style-type: none"> <li>• General purpose adhesive</li> <li>• Excellent for porous surfaces</li> <li>• Excellent for wet and dry mate processes</li> <li>• Repositionable</li> <li>• Soft feel</li> </ul>	55 gal Drum	White - wet	<ul style="list-style-type: none"> <li>• One Component</li> <li>• Environmentally Friendly</li> <li>• Water Based Adhesive</li> </ul>	<ul style="list-style-type: none"> <li>• Flooring and Carpeting</li> <li>• Fabric Bonding</li> <li>• Foam Bonding</li> <li>• Wood Bonding</li> <li>• Upholstery</li> </ul>
<b>12243 Acrylic Sprayable Pressure Sensitive Waterbased Adhesive</b> <ul style="list-style-type: none"> <li>• Pressure sensitive adhesive</li> <li>• Very high tack and long bonding time</li> <li>• Good resistance to oils, solvents, and water</li> <li>• Excellent high temperature resistance and peel strength</li> <li>• Excellent resistant to plasticizer migration and creep</li> </ul>	55 gal Drum 5 gal Pail	White - wet Clear - dry	<ul style="list-style-type: none"> <li>• One Component</li> <li>• Environmentally Friendly</li> <li>• Water Based Adhesive</li> </ul>	<ul style="list-style-type: none"> <li>• Foam Bonding</li> <li>• Fabric and Upholstery</li> <li>• Low Surface Energy Substrate Bonding</li> <li>• Wood Bonding</li> <li>• Rubber, Vinyl and EPDM Bonding</li> </ul>

## CYLINDER EQUIPMENT

PN	PRODUCT	IMAGE
30004-004	<b>Spray Applicator</b> <ul style="list-style-type: none"> <li>• For use with Pressurized Cylinder</li> <li>• Applicator Tip and Hoses Sold Separately</li> </ul>	
30005-004	<b>Extended Spray Applicator</b> <ul style="list-style-type: none"> <li>• For use with Pressurized Cylinder</li> <li>• Applicator Tip and Hoses Sold Separately</li> </ul>	
30006-004	<b>Brass Applicator Tip</b> <ul style="list-style-type: none"> <li>• For use with Spray Applicator</li> </ul>	
30001-004	<b>Spray Hose 6 ft</b> <ul style="list-style-type: none"> <li>• For use with Spray Applicator &amp; Pressurized Cylinder</li> </ul>	
30002-004	<b>Spray Hose 12 ft</b> <ul style="list-style-type: none"> <li>• For use with Spray Applicator &amp; Pressurized Cylinder</li> </ul>	
30003-004	<b>Spray Hose 18 ft</b> <ul style="list-style-type: none"> <li>• For use with Spray Applicator &amp; Pressurized Cylinder</li> </ul>	