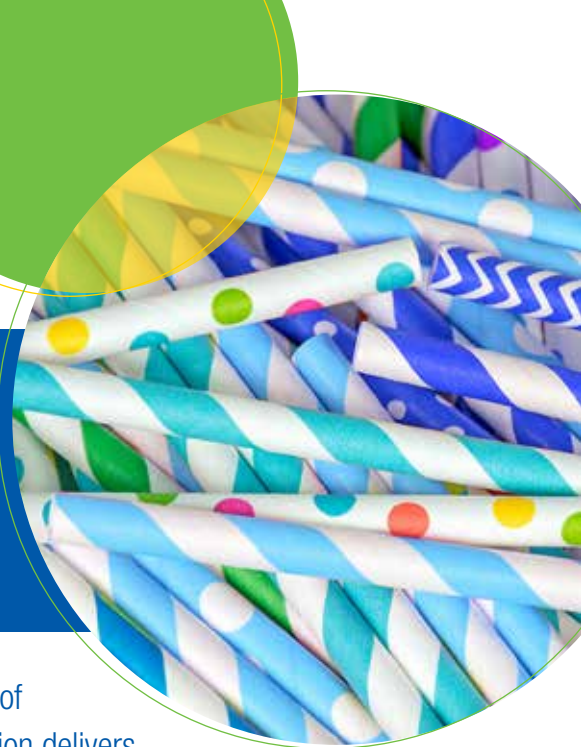




PACKAGING MAKERS

# Paper Straw Manufacturing



A team of H.B. Fuller scientists have strongly advanced the development of water-based adhesives for paper straws with **Swift®tak 5625**. This solution delivers excellent water resistance and direct food contact compliance, giving consumers confidence in your product performance. During production, the high wet tack and fast set speed delivers secure bonding, even at fast production speeds. The combination of quick drying and no odour performance, easily positions **Swift®tak 5625** as the ideal choice for paper straws.

### HIGH PERFORMANCE PAPER STRAW ADHESIVE

- Compliant with the relevant Food Regulations:
  - FDA 175.105
  - BfR XXXVI
  - REACH
- High wet tack
- Water resistance > 2 hours
- Fast setting speed
- Non-abrasive and non-corrosive action on machine parts
- Performance delivered on wheel in bath application systems
- Excellent film formation even at cooler production conditions
- Optimum production performance obtained with paper storage conditions of 20 - 25°C and 50% humidity

Technical Data	
Viscosity (@ 20°C)	2.400 mPas
Solids Content	48%

Paper Substrates*	
110-120/120 gr/m <sup>2</sup>	●
60/120 gr/m <sup>2</sup>	●

\*wet strength pre-treated or untreated paper



### ABOUT H.B. FULLER

Since 1887, H.B. Fuller has been a leading global adhesives provider focusing on perfecting adhesives, sealants and other specialty chemical products to improve products and lives. With fiscal 2018 net revenue of over \$3 billion, H.B. Fuller's commitment to innovation brings together people, products and processes that answer and solve some of the world's biggest challenges. Our reliable, responsive service creates lasting, rewarding connections with customers in electronics, disposable hygiene, medical, transportation, aerospace, clean energy, packaging, construction, woodworking, general industries and other consumer businesses. And, our promise to our people connects them with opportunities to innovate and thrive.

