

H.B. Fuller | Royal Adhesives & Sealants Canada Ltd
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hbfuller.com

Q-GEAR 3400™
Automated Industrial XYZ
Dispensing Machine

FEATURES & BENEFITS

- Fast and easy set-up and programming for high productivity
- Exclusive Path-Designer™ proprietary software makes this machine user friendly, increases productivity and decreases downtime
- Uniform mixing and accurate dosing
- Short cycle time
- Simplified design gives this machine a long life with low cost replacement parts

PATH-DESIGNER™ PROGRAM

Works with photo and drawing programs

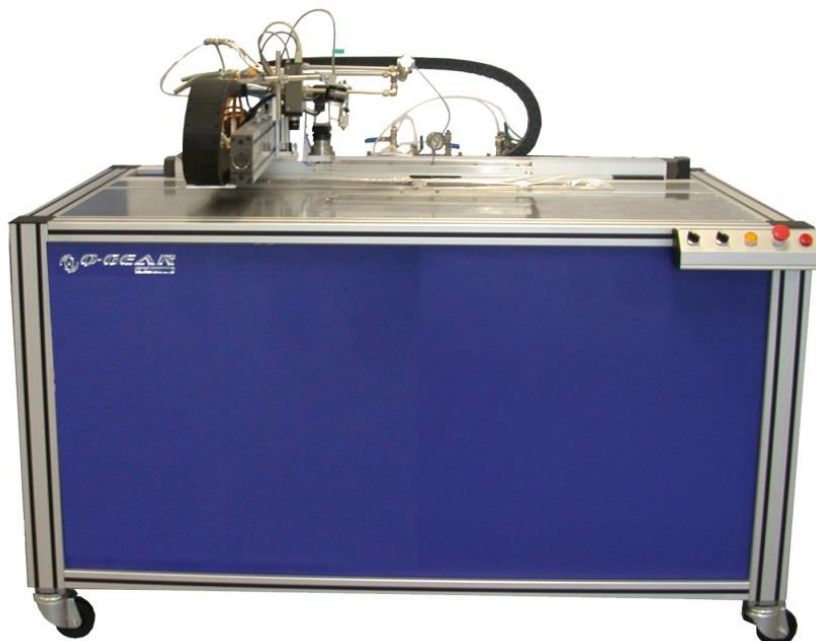
- Supports a variety of programs, including Corel Draw®, Corel Photo Paint® and Adobe Illustrator®, through importing BMP, GIF, and DXF* files

Scanner support

- Supports a variety of programs, including Corel Draw®, Corel Photo Paint® and Adobe Illustrator®, through importing BMP, GIF, and DXF* files

Multiple, adjustable flow rates

- High accuracy and productivity; user can adjust flow rate per each line drawn



WARRANTY

The Q-Gear™ 3400 comes with our standard warranty, as outlined in Royal Adhesives & Sealants Canada Ltd.'s Equipment Warranty Statement.

Q-GEAR 3400™

Automated Industrial XYZ
Dispensing Machine

Windows 7+ platform

- User-friendly software quickly and easily installs on any modern Windows computer (Windows 7+)
- Program files and preferences can easily be transferred between computers

User defined prime shot and purge

- Low resin waste: user sets the duration and pump speed to be applied on the prime shot and purge procedures

Mixing ration can be changed through the program

- It is possible to use 1:1 or 2:1 mixing ratios with the same dispenser at any time with no mechanical changes

Remote technical support

- Technical assistance, worldwide using the internet

* **NOTE:** There are a number of DXF files available. Please consult with your H.B. Fuller representative to see which ones are applicable to your application.

TECHNICAL DATA

Nozzle Movement	XYZ Motion, position repeatability 0.004" / 0.1mm
Motion Programming	Path-Designer™ proprietary software (Windows 7+)
Network Connectivity	Ethernet (RJ45)
Dosing Control	Digitally programmed
Isocyanate : Polyol Ratio	E-Dome™ & Chem-Dec™ 2 component resins 1:1 and 2:1
Rinse & Purge Systems	Automatic
Working table dimensions (approximate)	39" x 20" 1000 mm x 500 mm
Size & Weight (approximate)	97" x 59" x H59" 2450 mm x 1500 mm x H1500 mm 900 lbs / 408 kg

ACCESSORIES & SPARE PARTS INCLUDED WITH THE DISPENSER

- 1 Dispensing nozzle holder with a 4-nozzle manifold, 4 holders and 4 dispensing nozzles
- 1 Static mixer insert kit (Q-0006-1)
- 1 Dispense valve seal kit (ZVA-00001-01-12)
- 1 Valve spanner wrench (ZTL-00008)

The conditions of your use and application of our products, technical assistance and information (whether verbal, written or by way of production evaluations), including any suggested method of application and recommendations, are beyond our control. Therefore, it is imperative that you test our products, technical assistance and information to determine to your own satisfaction whether they are suitable for your intended uses and applications. This application-specific analysis must at least include testing to determine suitability from a technical as well as health, safety, and environmental standpoint. Such testing has not necessarily been done at H B Fuller/Royal Adhesives & Sealants Canada Ltd. All technical assistance and information provided with respect to H B Fuller/Royal Adhesives & Sealants Canada Ltd.'s products are subject to H B Fuller/Royal Adhesives & Sealants Canada Ltd.'s Terms and Conditions, including the limited warranty therein. H B Fuller/Royal Adhesives & Sealants Canada Ltd.'s Terms and Conditions appear on H B Fuller/Royal Adhesives & Sealants Canada Ltd.'s credit applications and invoices and are available upon your request. Except as expressly provided in the Terms and Conditions, H B Fuller/Royal Adhesives & Sealants Canada Ltd. excludes all express and implied warranties, representations, conditions and objections, whether statutory or otherwise, concerning the quality of the products of H B Fuller/Royal Adhesives & Sealants Canada Ltd. or their fitness for any particular purpose. It is expressly understood and agreed that the customer assumes and hereby expressly releases H B Fuller/Royal Adhesives & Sealants Canada Ltd. from all liability, in tort, contract, or otherwise, incurred in connection with the use of our products, technical assistance and information. Any statement or recommendation not contained herein is unauthorized and shall not bind H B Fuller/Royal Adhesives & Sealants Canada Ltd. Nothing herein shall be construed as a recommendation to use any product in conflict with patents covering any material or its use. No license is implied or in fact granted under the claims of any patent.

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Q-GEAR 2350™
Mini-XYZ-Motion Automated
Dispensing Machine

FEATURES & BENEFITS

Programming

- Fast and simple set-up
- Create new programs with ease, modify old programs quickly
- Supports up to 100 different programs with USB functionality to transfer and save programs
- Programmable flush cycle, prime shot and air purge cycle
- Programming for scripting and doming

Motion Control

- High speed XYZ Motion for high productivity and accurate placement of every shot

Static Mixer

- Uniform mixing and low-cost replacement parts

Gear Pump Assembly

- Accurate dosing
- Adjustable pump speed settings to increase or decrease flow rates; each dome or script in a program can be adjusted independently

Manifolds

- Uses the same manifold heads as Q-Gear™ 2400, and can dispense 1 to 32 nozzles per shot

Password Protection

- Keeps operator functions and programming functions separate

Small Size

- Does everything that much larger dispensers do but has a much smaller footprint, and requires only a small working area

WARRANTY

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ACCESSORIES & SPARE PARTS INCLUDED WITH THE DISPENSER

- 1 Dispensing nozzle holder with a 1-nozzle manifold, 1 holder and 1 dispensing nozzle
- 1 Static mixer insert kit (Q-0006-1)
- 1 Dispense valve seal kit (ZVA-00001-01-12)
- 1 Valve spanner wrench (ZTL-00008)

Q-GEAR 2350™
Mini-XYZ-Motion Automated
Dispensing Machine

TECHNICAL DATA

Nozzle Movement	XYZ-Motion, position repeatability 0.002" / 0.05 mm
Motion Programming	Simple point and command programming software with teaching pendant
Dosing	Digitally programmed
Isocyanate : Polyol Ratio	E-Dome™ & Chem-Dec™ 2 component resins 1:1 and 2:1
Rinse & Purge Systems	Manual
Working table dimensions (approximate)	20" x 20" 500 mm x 500 mm Suitable for use with Takflats™ (Vacuum table available)
Size & Weight (approximate)	23" x 24" x H18" 585 mm x 600 mm x H460 mm 260 lbs / 118 kg

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Q-GEAR 2100™
Manual X-Motion Dispensing Machine

PRODUCT DESCRIPTION

Q-Gear 2100™ is an advanced and affordable manual X-motion dispensing machine, specifically designed to work with Chem-Dec™ and E-Dome™ 2-component, polyurethane doming resins. Q-Gear™ 2100 is ideal for doming multiple parts simultaneously.

FEATURES & BENEFITS

- Simple to operate, excellent for new start-ups
- DC driven axis & pump allows for rapid response and accurate resin flow control
- Short cycle time, higher productivity
- Smart static mixers (low cost replacement parts)



WARRANTY

The Q-Gear™ 3400 comes with our standard warranty, as outlined in Royal Adhesives & Sealants Canada Ltd.'s Equipment Warranty Statement.

TECHNICAL DATA

Nozzle Movement	Manual X-Motion
Motion Programming	Manual
Dosing	Gear Pumps
Isocyanate : Polyol Ratio	E-Dome™ & Chem-Dec™ 2 component resins 1:1
Pot Life Alarms	Standard
Rinse & Purge Systems	Manual
Working table dimensions (approximate)	16" x 24" 400 mm x 600 mm (optional vacuum table, air blower)
Size & Weight (approximate)	44" x 45" x H67" 1130 mm x 1150 mm x H1700 mm 800 lbs / 363 kg

Q-GEAR 2100™

Manual X-Motion Dispensing Machine

ACCESSORIES & SPARE PARTS INCLUDED WITH THE DISPENSER

- 1 Dispensing nozzle holder with a 4-nozzle manifold,
4 holders and 4 dispensing nozzles
- 1 Static mixer insert kit (Q-0006-1)
- 1 Dispense valve seal kit (ZVA-00001-01-12)
- 1 Valve spanner wrench (ZTL-00008)

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E-DOME 3200™
XYZ-Motion Doming System

PRODUCT DESCRIPTION

The E-Dome™ 3200 includes one XYZ dispensing robot, UV curing unit, customized stand and Q-Flow™ Table

FEATURES & BENEFITS

Single system to quickly dispense and instantly cure E-Dome™ 1-component resins

- High productivity for doming of micro-scripting as well as most labels, decals, nameplates and restyling graphics
- Multiple parts can be produced from dispensing to full curing in just a few minutes

XYZ dispensing robot with linear and circular motion interpolation, with an advanced dispensing head and nozzle design

- Versatility to work with scripting and traditional doming applications
- Highly accurate and fast dispensing even for extremely thin parts

Hand-held pendant programming, no purge or solvent cleaning required, fast set-up and installation

- Extremely easy to program and operate
- One single operator can run the entire system
- Low maintenance costs
- High productivity and fast return for the investment

Small footprint

- Low overhead costs

Many upgrade options available

- Versatility to customize system to specific needs and budgets

WARRANTY

The Q-Gear™ 3400 comes with our standard warranty, as outlined in Royal Adhesives & Sealants Canada Ltd.'s Equipment Warranty Statement.



TECHNICAL DATA

XYZ Robot Working Space	15 ¾" x 15 ¾" x 4" / 400 mm x 400 mm x 100 mm
Material Type	E-Dome™ 1-Component instant curing resin
Curing Area	18" (450 mm) x Continuous
Curing Time	Instant curing (exact curing time varies according to part size)
Power Requirement	110V and 220V (single phase)

E-DOME 3200™ XYZ-Motion Doming System

Size & Weight (approximate)	18' x 4' / 5.5 m x 1.2 m 220 lbs / 100 kg
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Maximum Dispensing Rate of E-Dome™ 8E-176	1.4 g/sec (3 oz/minute)
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Minimum Dispensing Rate of E-Dome™ 8E-176	0.01 g/sec (0.02 oz/minute)
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ACCESSORIES & SPARE PARTS INCLUDED WITH THE DISPENSER

- 1 Dispense valve seal kit (ZVA-00001-01-12)
- 1 Valve spanner wrench (ZTL-00008)
- 5 Dispensing Needles (5 of each below):

• 14 gauge – dark green	OD: 2.11 mm	ID 1.70 mm	(ZVA-00021)
• 15 gauge – orange	OD: 1.83 mm	ID 1.52 mm	(ZVA-00022)
• 16 gauge – purple	OD: 1.65 mm	ID: 1.35 mm	(ZVA-00023)
• 18 gauge – pink	OD: 1.27 mm	ID: 0.97 mm	(ZVA-00024)
• 19 gauge – brown	OD: 1.07 mm	ID: 0.81 mm	(ZVA-00025)
• 20 gauge – yellow	OD: 0.90 mm	ID: 0.6 5mm	(ZVA-00026)
• 20 gauge – light green	OD: 0.81 mm	ID: 0.58 mm	(ZVA-00027)
• 20 gauge – black	OD: 0.71 mm	ID: 0.48 mm	(ZVA-00028)
• 20 gauge – light blue	OD: 0.64 mm	ID: 0.43 mm	(ZVA-00029)
• 20 gauge – dark blue	OD: 0.51 mm	ID: 0.30 mm	(ZVA-00030)

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