

TECHNICAL DATA SHEET

Swift®tak SWK-5620

Type of Product Water-based adhesive.

Product Characteristics An industry pioneer paper straw adhesive that creates strong, liquid-

resistant straws for today's foodservice needs. Tested with the industry's leading paper suppliers, the adhesive helps ensure that straws withstand 1.5+ hours in liquid without becoming excessively soggy or starting to

unravel.

Unlike competing adhesives, Swift®tak SWK-5620 is specifically designed for efficient paper straw production and is FDA 176.170 approved for safe consumer use. Plus, this adhesive may support the creation of a certified

industrial compostable paper straw.

Typical Applications Paper straw manufacturing.

Suitable Substrates Paper.

Typical Properties

Property	Value
Color	white
Odor	characteristic
рН	4.0 – 6.0
Form	liquid
Solid content (non-volatiles)	50 – 53%
Viscosity (Sp4, 20rpm at 79°F)	2700 - 3 000 cPs
Shelf life	90 days

Application Instructions

Incumbent adhesive may process differently than Swift[®]tak SWK-5620. Various machine settling may need to be adjusted like application weight, paper tension, or paper throughput. Work with local Sales Office to set up optimal application.

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Cleaning Instructions Best to clean before drying using warm water.

Typical Packaging Please contact your local Sales Office for available packaging options.

Storage Conditions For best performance, the product should be stored and used at +65°F –

+85°F. Do not freeze. Ship and store at temperatures above +40°F.

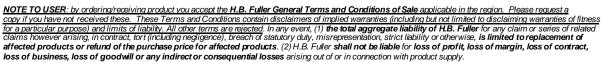
Disposal Advice Please refer to the SDS for disposal instructions.

Safety Advice Avoid contact with skin and eyes. Product will irritate eyes if contact

occurs. Skin irritation is possible on prolonged or repeated contact. Please refer to the SDS for additional safety advice or contact

req.request@hbfuller.com for all product regulatory stewardship needs.

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