



Swift®tak SWK-5620

Type of Product Water-based adhesive.

Product Characteristics An industry pioneer paper straw adhesive that creates strong, liquid-resistant straws for today's foodservice needs. Tested with the industry's leading paper suppliers, the adhesive helps ensure that straws withstand 1.5+ hours in liquid without becoming excessively soggy or starting to unravel.

Unlike competing adhesives, Swift®tak SWK-5620 is specifically designed for efficient paper straw production and is FDA 176.170 approved for safe consumer use. Plus, this adhesive may support the creation of a certified industrial compostable paper straw.

Typical Applications Paper straw manufacturing.

Suitable Substrates Paper.

Typical Properties

Property	Value
Color	white
Odor	characteristic
pH	4.0 – 6.0
Form	liquid
Solid content (non-volatiles)	50 – 53%
Viscosity (Sp4, 20rpm at 79°F)	2 700 – 3 000 cPs
Shelf life	90 days

Application Instructions Incumbent adhesive may process differently than Swift®tak SWK-5620. Various machine setting may need to be adjusted like application weight, paper tension, or paper throughput. Work with local Sales Office to set up optimal application.

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Cleaning Instructions	Best to clean before drying using warm water.
Typical Packaging	Please contact your local Sales Office for available packaging options.
Storage Conditions	For best performance, the product should be stored and used at +65°F – +85°F. Do not freeze. Ship and store at temperatures above +40°F.
Disposal Advice	Please refer to the SDS for disposal instructions.
Safety Advice	Avoid contact with skin and eyes. Product will irritate eyes if contact occurs. Skin irritation is possible on prolonged or repeated contact. Please refer to the SDS for additional safety advice or contact reg.request@hbfuller.com for all product regulatory stewardship needs.

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