A team of H.B. Fuller scientists have strongly advanced the development of water-based adhesives for paper straws with Swift®tak 5625. This solution delivers excellent water resistance and direct food contact compliance, giving consumers confidence in your product performance. During production, the high wet tack and fast set speed delivers secure bonding, even at fast production speeds. The combination of quick drying and no odour performance, easily positions Swift®tak 5625 as the ideal choice for paper straws.

### Technical Data

<table>
<thead>
<tr>
<th></th>
<th>Viscosity (@ 20°C)</th>
<th>Solids Content</th>
</tr>
</thead>
<tbody>
<tr>
<td>Paper Straw Manufacturing</td>
<td>2.400 mPas</td>
<td>48%</td>
</tr>
</tbody>
</table>

### Paper Substrates*

<table>
<thead>
<tr>
<th>Paper Weight</th>
<th>Compatibility</th>
</tr>
</thead>
<tbody>
<tr>
<td>110-120/120 gr/m²</td>
<td>✔️</td>
</tr>
<tr>
<td>60/120 gr/m²</td>
<td>✔️</td>
</tr>
</tbody>
</table>

*wet strength pre-treated or untreated paper

---

**HIGH PERFORMANCE PAPER STRAW ADHESIVE**

- Compliant with the relevant Food Regulations:
  - FDA 175.105
  - BfR XXXVI
  - REACH
- High wet tack
- Water resistance > 2 hours
- Fast setting speed
- Non-abrasive and non-corrosive action on machine parts
- Performance delivered on wheel in bath application systems
- Excellent film formation even at cooler production conditions
- Optimum production performance obtained with paper storage conditions of 20 - 25°C and 50% humidity

**ABOUT H.B. FULLER**

Since 1887, H.B. Fuller has been a leading global adhesives provider focusing on perfecting adhesives, sealants and other specialty chemical products to improve products and lives. With fiscal 2018 net revenue of over $3 billion, H.B. Fuller’s commitment to innovation brings together people, products and processes that answer and solve some of the world’s biggest challenges. Our reliable, responsive service creates lasting, rewarding connections with customers in electronics, disposable hygiene, medical, transportation, aerospace, clean energy, packaging, construction, woodworking, general industries and other consumer businesses. And, our promise to our people connects them with opportunities to innovate and thrive.

For more information, visit [www.hbfuller.com/eimea](http://www.hbfuller.com/eimea)

---

**IMPORTANT:** It is the user’s responsibility to test and determine the suitability of a product for the user’s intended use. Any product samples provided for testing are provided in accordance with standard limited warranties as stated on our technical data sheets, and the H.B. Fuller General Terms and Conditions of Sale apply. All other terms are rejected.

Swift® is a trademark of H.B. Fuller Company (“H.B. Fuller”) or an affiliated company of H.B. Fuller, and is registered in the European Community and other countries.

© H.B. Fuller Company, 2019. EU 2019 02 PsG 0867 EN