Put our knowledge of polyurethane reactive hot melt (PUR HM) and hot melt (HM) adhesives to work for you. We collaborate with you to find just the right adhesive for your application.

<table>
<thead>
<tr>
<th>Brand</th>
<th>Product</th>
<th>Type</th>
<th>Description</th>
<th>Color</th>
<th>Open Time (sec)</th>
<th>Viscosity (cPs)</th>
<th>Viscosity Temp (°C)</th>
<th>Application Temp (°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rakoll®</td>
<td>HL9622</td>
<td>RHM</td>
<td>Very high green strength, fast setting and bonds well to low energy substrates like plastic or painted metal</td>
<td>White</td>
<td>10</td>
<td>30,000</td>
<td>130</td>
<td>120–140</td>
</tr>
<tr>
<td>swift®lock</td>
<td>2U634</td>
<td>RHM</td>
<td>High green strength, fast-setting product capable of low application temperatures for heat-sensitive substrates</td>
<td>Opaque White</td>
<td>10–20 at 90°C; 45–60 at 120°C</td>
<td>60,000; 20,000</td>
<td>90; 120</td>
<td>90–130</td>
</tr>
<tr>
<td>swift®lock</td>
<td>2U464-1N</td>
<td>RHM</td>
<td>High green strength and viscosity for thick veneers and foils with memory; suitable for edge banding as well as profile wrapping</td>
<td>White</td>
<td>25-35</td>
<td>68,000</td>
<td>120</td>
<td>120–140</td>
</tr>
<tr>
<td>swift®lock</td>
<td>2U534-1N</td>
<td>RHM</td>
<td>Excellent adhesion to plastic</td>
<td>Clear</td>
<td>30-40</td>
<td>52,000</td>
<td>120</td>
<td>120–140</td>
</tr>
<tr>
<td>swift®lock</td>
<td>2U316</td>
<td>RHM</td>
<td>Low application temperature for delicate vinyl and plastics with medium green strength and a long open time</td>
<td>Clear</td>
<td>90</td>
<td>20,000</td>
<td>120</td>
<td>90–120</td>
</tr>
<tr>
<td>swift®therm</td>
<td>3H096</td>
<td>HM Olefin</td>
<td>High green strength and initial tack with excellent adhesion for plastics</td>
<td>Amber</td>
<td>25</td>
<td>4,750</td>
<td>177</td>
<td>165–185</td>
</tr>
<tr>
<td>Rakoll®</td>
<td>HMK2333-NA</td>
<td>HM Olefin</td>
<td>High green strength and initial tack with very high heat resistance</td>
<td>Amber</td>
<td>15</td>
<td>12,000</td>
<td>177</td>
<td>165–185</td>
</tr>
<tr>
<td>swift®therm</td>
<td>2H850</td>
<td>HM EVA</td>
<td>Unfilled hot melt EVA</td>
<td>Amber</td>
<td>40</td>
<td>11,000</td>
<td>177</td>
<td>170–190</td>
</tr>
<tr>
<td>swift®therm</td>
<td>3H141</td>
<td>HM EVA</td>
<td>Filled hot melt EVA</td>
<td>Off White</td>
<td>40</td>
<td>11,500</td>
<td>177</td>
<td>177</td>
</tr>
<tr>
<td>swift®clean</td>
<td>9037</td>
<td>Cleaner</td>
<td>High performance polyurethane purge material that neutralizes reactive hot melt adhesives</td>
<td>Blue</td>
<td>NA</td>
<td>25,000</td>
<td>120</td>
<td>110–130</td>
</tr>
<tr>
<td>swift®clean</td>
<td>9038</td>
<td>Cleaner</td>
<td>High performance polyurethane purge material that neutralizes reactive hot melt adhesives</td>
<td>Clear</td>
<td>NA</td>
<td>25,000</td>
<td>120</td>
<td>110–130</td>
</tr>
</tbody>
</table>
Profile Wrap Solution Guide
Start here to find the best product to fit your needs.

PUR Hot Melt

Low Application Temperature (90–110°C)
- Bonds well to plastics
  - Medium green strength, longer open time
  - High green strength, fast setting
  - swift®lock 2U316
  - swift®lock 2U634
  - swift®lock 2U534

High Application Temperature (+120°C)
- Bonds well to plastics
  - Medium green strength, medium open time
  - High green strength, medium open time
  - Rakoll® HL9622
- Bonds well to wood, MDF, HDF and veneers
  - High green strength, short open time
  - Rakoll® HMK2333-NA
  - swift®therm 3H096
  - swift®therm 2H850
  - swift®therm 3H141

Hot Melts
- Bonds well to plastics
  - High green strength, long open time
  - swift®lock 2U464
- Bonds well to wood, MDF, HDF and veneers
  - High heat resistance
  - Medium heat resistance
  - Unfilled
  - Filled
  - Rakoll® HL9622
  - swift®therm 3H096
  - swift®therm 2H850
  - swift®therm 3H141

For more information about our company, visit www.hbfuller.com.